

## DIAL SNAP GAUGE SETTING INSTRUCTIONS

1. Assemble Dial protector with frame.
2. Clean the measuring anvil faces with a smooth lint free cloth.
3. Insert the plunger type dial indicator in the dial holder. Preload the dial indicator to its quarter rotation & tighten it firmly. Now select the Setting master of appropriate size & hold the master in between measuring anvils. Rest the setting master on the support anvil & adjust the support anvil such that the centre line of measurement approximately passes through the centre of the diameter under measurement.
4. Touch the measuring faces of the anvils to the setting master.
5. The Spindle can be moved forward or backward by loosening the locking knob & rotating the adjustable nut.
6. Set the dial indicator to Zero & tighten the locking knob. Remove the master and insert it again between the measuring anvils to confirm the setting. Reset if required.
7. Dial snap gauge is now ready for measurement.

